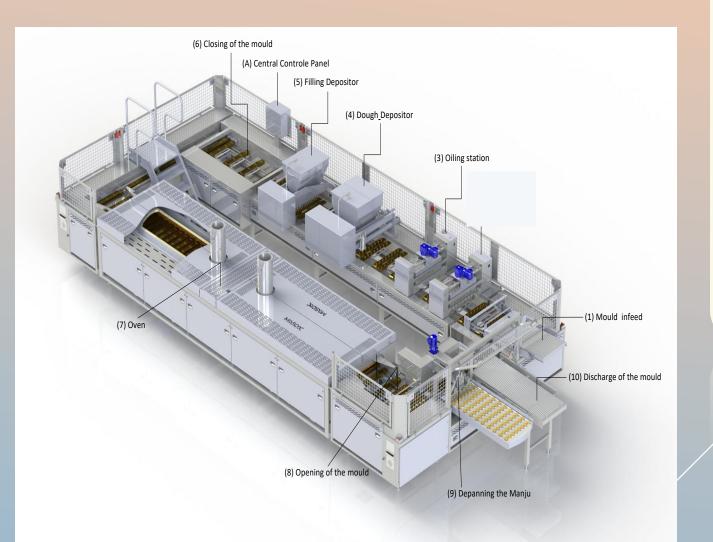
SPONGE PRODUCTS WITH FILLING



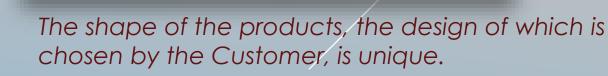




SPONGE PRODUCTS WITH FILLING

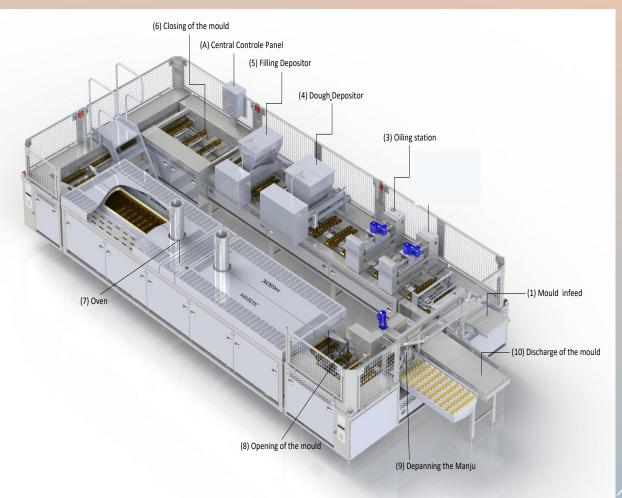
The line for production of sponge products is an automatic line with fully synchronized functions of all the units of the line, starting from dosing the dough and filling into moulds to unloading baked products onto a discharge conveyor.







SPONGE PRODUCTS WITH FILLING



DESCRIPTION OF THE LINE 1. Moulds infeed 2. Moulds cleaning brush 3. Oiling of the moulds 4. Dough depositor 5. Filling depositor 4. Clasing of the moulds

- 6. Closing of the moulds
- 7. Oven
- 8. Opening of the moulds after baking

9. Depanning the products10. Discharge of the moulds

A. Central Control Panel



DVORAK – engineering SPONGE PRODUCTS WITH FILLING













SPONGE PRODUCTS WITH FILLING

ADVANTAGES OF THE LINE:

- Touch screen for easy operation
- Internet modem with dynamic IP address for assist maintenance
 Computer controlled burner setting for safe and reliable operation
- Full bronze baking moulds for best baking results
- Double piston dough depositor
- Synchronized filling depositor
- Total line is certified with CE certificate







SPONGE PRODUCTS WITH FILLING

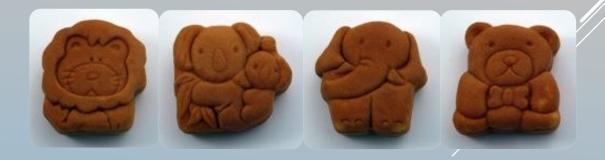
Specifications	
Type of the line	M9000
Stainless steel execution	Close and turnover stations
72 bronze baking moulds	Opening station of moulds
Capacity	Max. 9.000 pcs/hour at 4 min processing time
Processing time (minimal adjustable)	4 minutes (from dough depositor to depanner)
Products per baking mould	10 pieces, with a pitch of 71 mm
Product weight	Approx. 35 gr
Dimensions of the line (LxWxH)	8078 x 4368 x 1590 mm



SPONGE PRODUCTS WITH FILLING

Utilities	
Power	3 phases, 400V, 50Hz + Neutral + Earth, 5 kW
Air	7 bar, 1500NI / minute
Gas	50-100mBar, 20 m³/hr Natural gas
Modem	Wired internet line with dynamic IP address

Technological support during putting the line into operation.





SPONGE PRODUCTS WITH FILLING

Your design - Our execution - Your promotion.

Contact us and we will discuss the entire technological project together.

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